



MANUFACTURING COMPANIES

EMPRESAS MANUFACTURERAS

Rio South Texas Region and North Tamaulipas

An initiative of **COSTEP**
Council for South Texas
Economic Progress

One Region Two Countries One Future

Rio South Texas is a region in southern Texas that leverages two countries.

The Rio South Texas Region encompasses a number of key cities across southern Texas and leverages northern Tamaulipas. These cities serve as strategic hubs for trade, manufacturing, logistics, and cross-border collaboration.

Rio South Texas main cities

- Laredo
- Edinburg
- Brownsville
- Zapata
- Pharr
- San Benito
- Roma
- Donna
- Raymondville
- Rio Grande
- Weslaco
- South Padre Island
- Mission
- Mercedes
- Harlingen
- McAllen
- Harlingen
- Starbase

North Tamaulipas cities

- Nuevo Laredo
- Reynosa
- Guerrero
- Río Bravo
- Mier
- Valle Hermoso
- Miguel Alemán
- Matamoros

Population

Rio South Texas Region and northern Tamaulipas have an estimated total population of **3,015,018** inhabitants.

South Texas
1,082,027
inhabitants

Northern Tamaulipas
1,932,991
inhabitants



Manufacturing companies

Empresas manufactureras

Rio South Texas Region
and North Tamaulipas

315

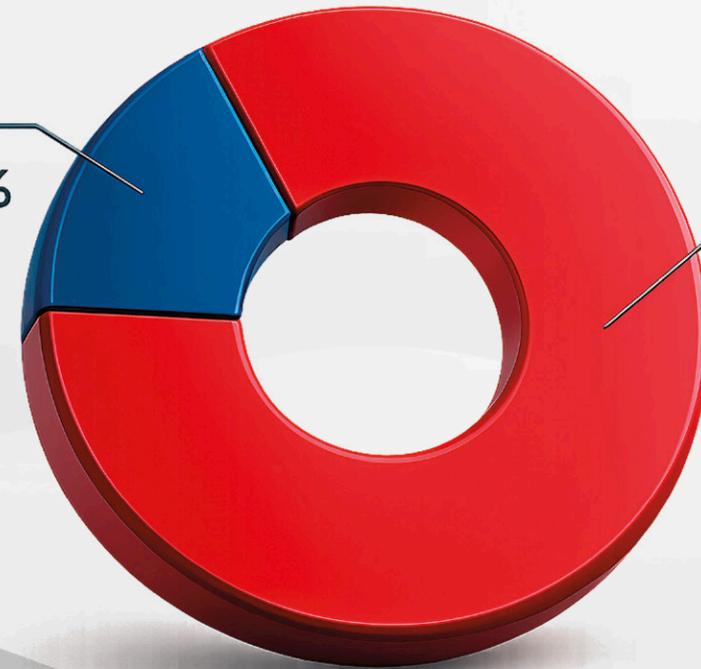
REGISTERED
COMPANIES

48

15.2%

267

84.8%



 Rio South Texas Region

 North Tamaulipas

Source: Data System Rio South Texas Region, Costep 2025.



Manufacturing companies

Empresas manufactureras

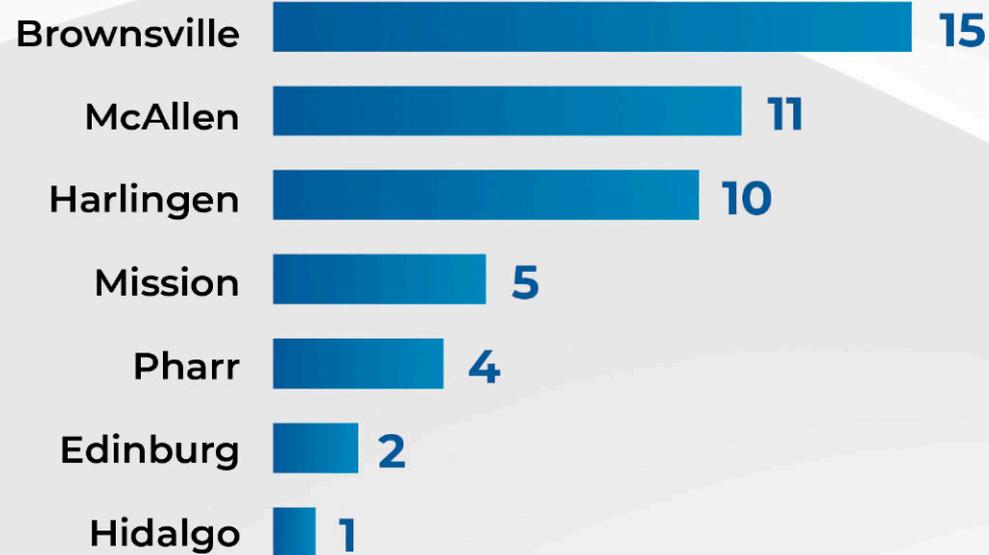
Rio South Texas Region
and North Tamaulipas

Manufacturing companies by city

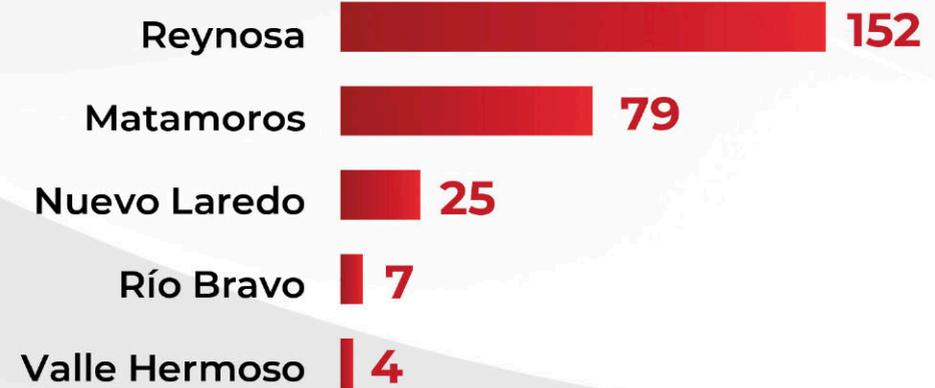
Empresas manufactureras por ciudad

Rio South Texas Region and North Tamaulipas

48 Rio South Texas Region



267 North Tamaulipas



Source: Data System Rio South Texas Region, Costep 2025.

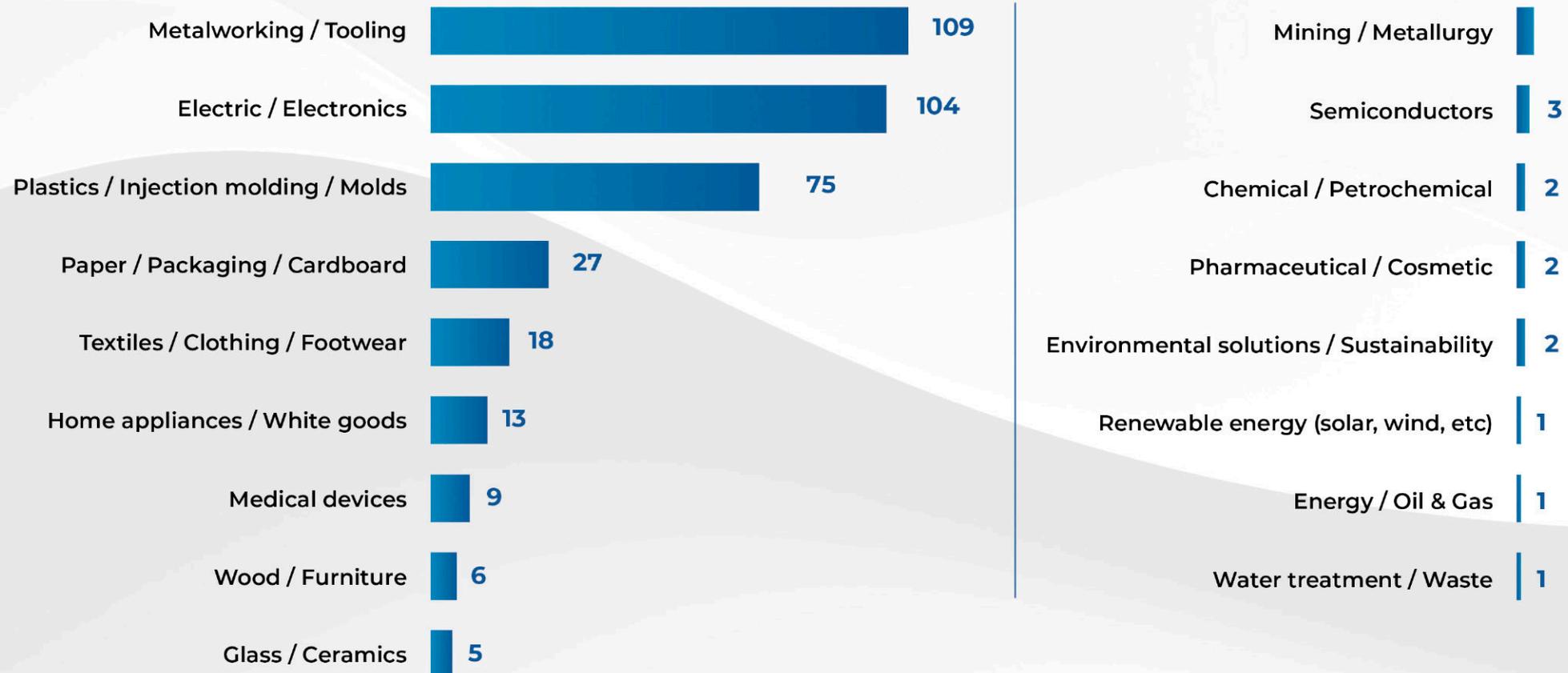
Manufacturing companies participation by productive sector

Participación de empresas manufactureras por sector productivo

Rio South Texas Region and North Tamaulipas

382

Company-sector relationship records



Due to the diversity of their productive activities, some companies participate in more than one sector; therefore, the total represents company-sector records rather than unique companies. Source: Data System Rio South Texas Region, Costep 2025.

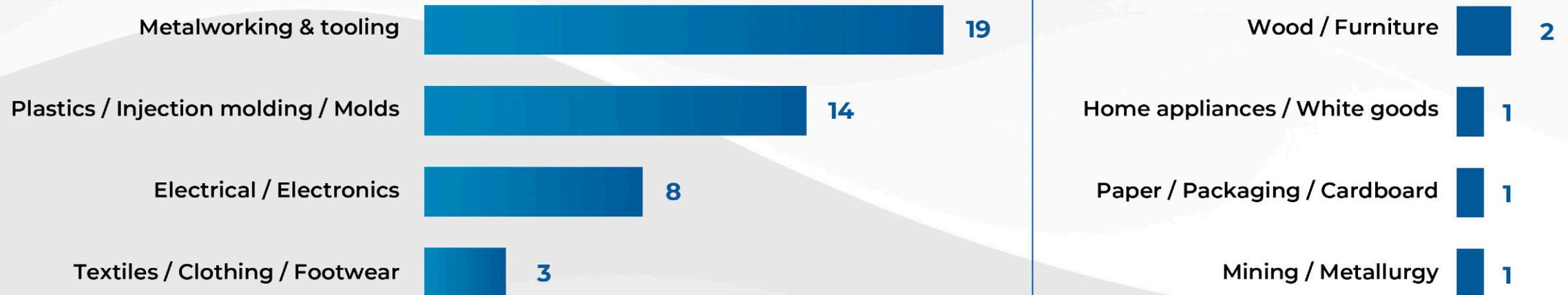
Manufacturing companies participation by productive sector

Participación de empresas manufactureras por sector productivo

Rio South Texas Region

49

Company-sector
relationship records



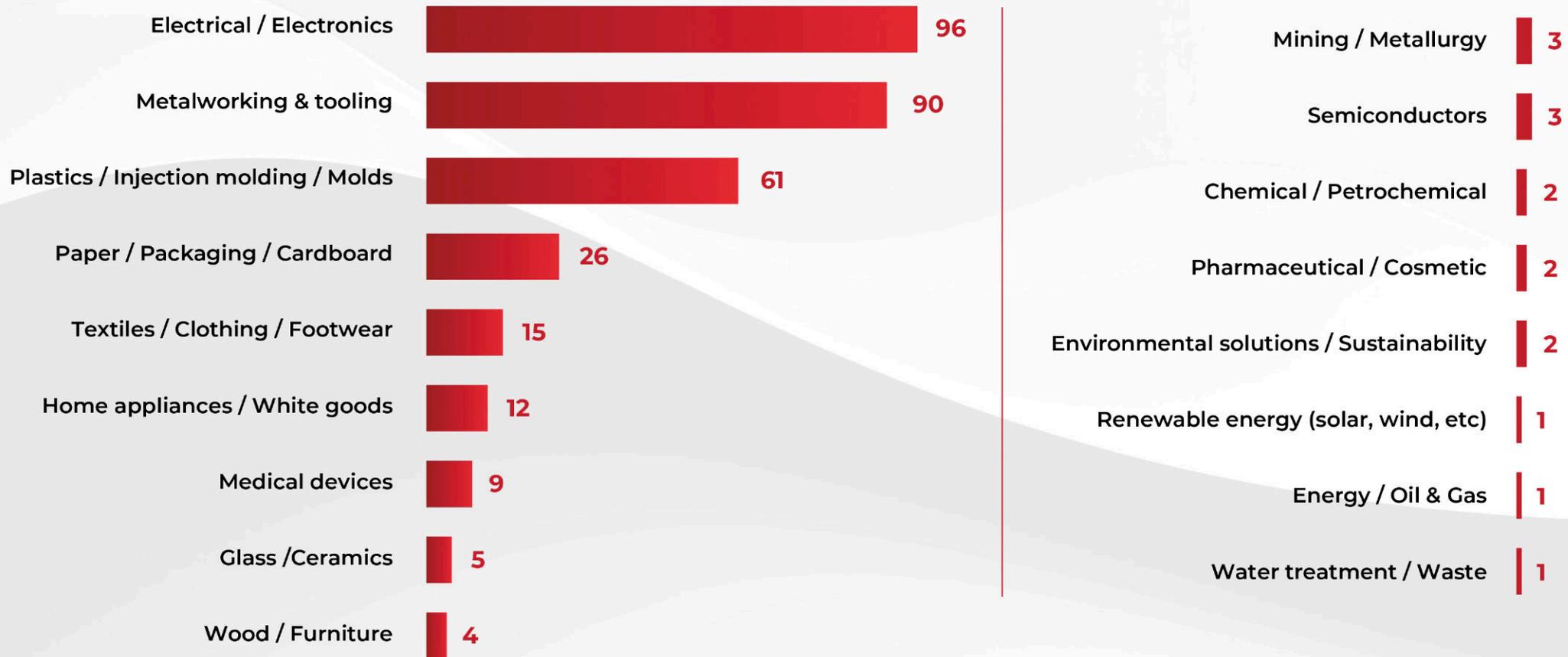
Due to the diversity of their productive activities, some companies participate in more than one sector; therefore, the total represents company-sector records rather than unique companies. Source: Data System Rio South Texas Region, Costep 2025.

Manufacturing companies participation by productive sector

Participación de empresas manufactureras por sector productivo

North Tamaulipas

333 | Company-sector relationship records



Due to the diversity of their productive activities, some companies participate in more than one sector; therefore, the total represents company-sector records rather than unique companies. Source: Data System Rio South Texas Region, Costep 2025.

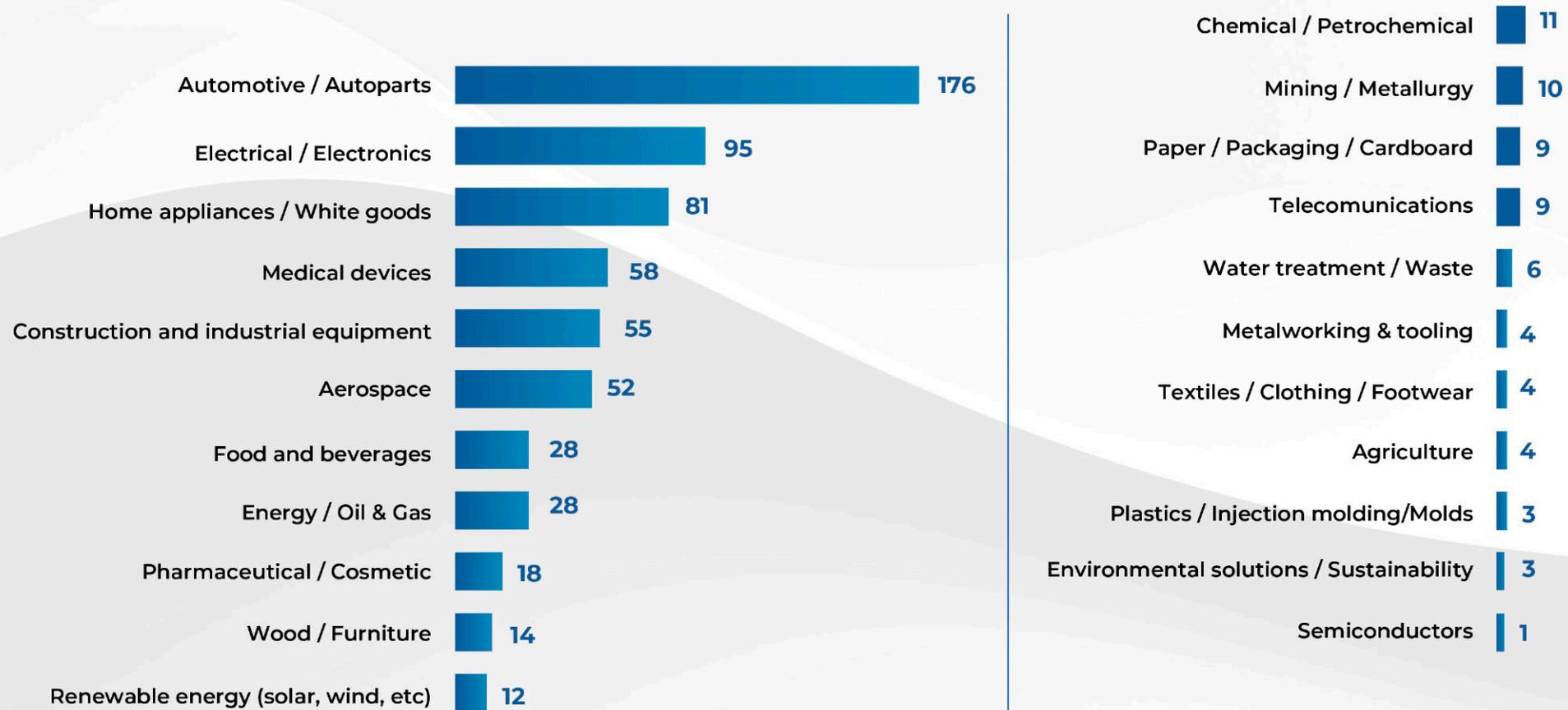
Sector coverage of manufacturing companies

Cobertura sectorial de las empresas manufactureras

Rio South Texas Region and North Tamaulipas

681

Company-sector
service relationship
records



A single company may supply multiple sectors; therefore, the total reflects company-sector service relationships rather than the number of unique registered companies. Source: Data System Rio South Texas Region, Costep 2025.



KEY MANUFACTURING ACTIVITIES BY PRODUCTIVE SECTOR

IN RIO SOUTH TEXAS REGION AND NORTH TAMAULIPAS

Principales actividades manufactureras por sector productivo
en Rio South Texas Region y el norte de Tamaulipas



Metalworking / Tooling

CNC machining, metal stamping and forming, structural and robotic welding, metal casting, metallic coatings and finishes.



Electrical / Electronics

Wire harness and cable assembly, electronic components and printed circuit board assembly (PCBA), sensors and actuators, electric motors and generators, power and control systems.



Plastics / Injection molding / Molds

Injection and compression molding, automotive and industrial plastic parts, extrusion, thermoforming, packaging and technical components.



Paper / Packaging / Cardboard

Corrugated cardboard boxes, industrial and commercial packaging solutions, cardboard converting and printing, protective foam products.

Metalmecánica / Herramientales

Maquinado CNC, estampado y conformado metálico, soldadura estructural y robótica, fundición de metales, recubrimientos y acabados metálicos.

Eléctrico / Electrónico

Ensamble de arneses y cableado, componentes electrónicos y ensamblaje de placa de circuito impreso (PCBA), sensores y actuadores, motores y generadores eléctricos, sistemas de control y potencia.

Plásticos / Inyección / Moldes

Moldeo por inyección y compresión, piezas plásticas automotrices e industriales, extrusión, termoformado, empaques y componentes técnicos.

Papel / Empaque / Cartón

Cajas de cartón corrugado, soluciones de empaque industrial y comercial, conversión e impresión de cartón, espumas protectoras.



Textiles / Clothing / Footwear

Textile cutting and sewing, industrial embroidery, textile components for automotive applications.



Home appliances / White goods

Manufacturing and assembly of major and small home appliances, HVAC equipment, water heaters, residential electrical systems.



Medical devices

Medical-grade plastic and metal components, diagnostic products, infusion systems, specialized medical packaging.



Wood / Furniture

Wood pallets and packaging, furniture and cabinetry, wood processing and treatment, construction and home components.

Textil / Confección / Calzado

Corte y confección textil, bordado industrial, componentes textiles para aplicaciones automotrices.

Electrodomésticos / Línea blanca

Fabricación y ensamble de electrodomésticos mayores y menores, equipos HVAC, calentadores de agua y sistemas eléctricos residenciales.

Dispositivos médicos

Componentes plásticos y metálicos de grado médico, productos de diagnóstico, sistemas de infusión, empaque médico especializado.

Madera / Muebles

Tarimas y embalajes de madera, muebles y gabinetes, procesamiento y tratamiento de madera, componentes para construcción y hogar.



Glass / Ceramics

Architectural glass, technical glass components, insulation solutions, specialized ceramics, optical applications.

Vidrio / Cerámica

Vidrio arquitectónico, componentes de vidrio técnico, soluciones de aislamiento, cerámica especializada, aplicaciones ópticas.



Mining / Metallurgy

Metal extrusion and processing, post-extrusion machining, heat treatments, specialized metallurgical coatings.

Minería / Metalurgia

Extrusión y procesamiento de metales, mecanizado post-extrusión, tratamientos térmicos, recubrimientos metalúrgicos especializados.



Semiconductors

Semiconductor manufacturing, sensors and diodes, devices for industrial, aerospace, and defense applications.

Semiconductores

Fabricación de semiconductores, sensores y diodos, dispositivos para aplicaciones industriales, aeroespaciales y militares.



Chemical / Petrochemical

Basic chemicals, agrochemicals, inorganic materials, activated carbon, industrial chemical solutions.

Químico / Petroquímico

Productos químicos básicos, agroquímicos, materiales inorgánicos, carbón activado, soluciones químicas industriales.



Environmental solutions / Sustainability

Resource efficiency, waste reduction, water and energy optimization, industrial environmental performance.



Pharmaceutical / Cosmetics

Non-electronic medical supplies, personal hygiene products, healthcare solutions.



Water treatment / Waste

Filtration and softening systems, pumps, commercial and industrial water treatment, water supply management.



Renewable energy (solar, wind, etc)

Renewable energy components, particularly blades and structures for wind turbines.



Energy / Oil & Gas

Filtration systems, valves, energy management components, solutions for the oil and gas industry.

Soluciones ambientales / Sustentabilidad

Eficiencia en el uso de recursos, reducción de residuos, optimización de agua y energía, desempeño ambiental industrial.

Farmacéutico / Cosmético

Insumos médicos no electrónicos, productos de higiene personal, soluciones para el cuidado de la salud.

Tratamiento de agua / Residuos

Sistemas de filtración y ablandamiento, bombas, tratamiento de agua comercial e industrial, gestión del suministro hídrico.

Energía renovable

Componentes para energías renovables, especialmente aspas y estructuras para turbinas eólicas.

Energía convencional

Sistemas de filtración, válvulas, componentes para manejo de energía, soluciones para la industria de petróleo y gas.

INDUSTRIAL SECTORS DISTRIBUTION BY CITY

IN RIO SOUTH TEXAS REGION AND NORTH TAMAULIPAS

Distribución de los sectores industriales por ciudad en Rio
South Texas Region y el norte de Tamaulipas





Metalworking / Tooling

Metalmecánica / Herramientales

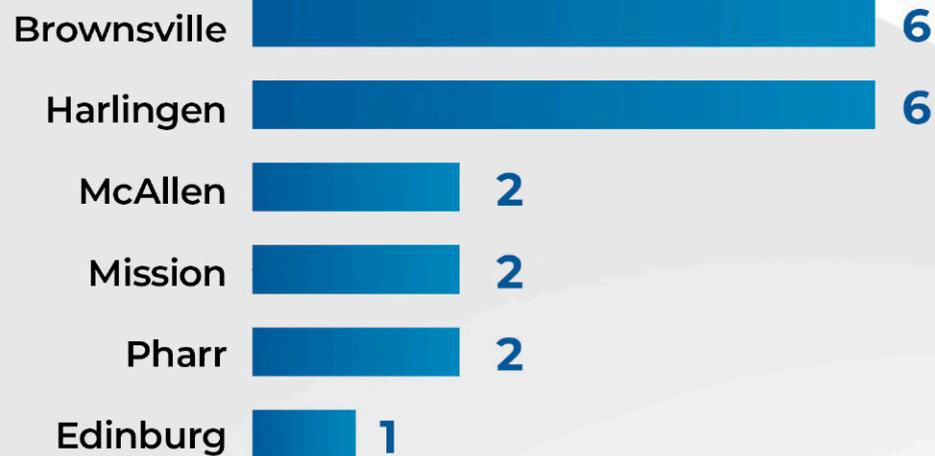
Rio South Texas Region and North Tamaulipas

109

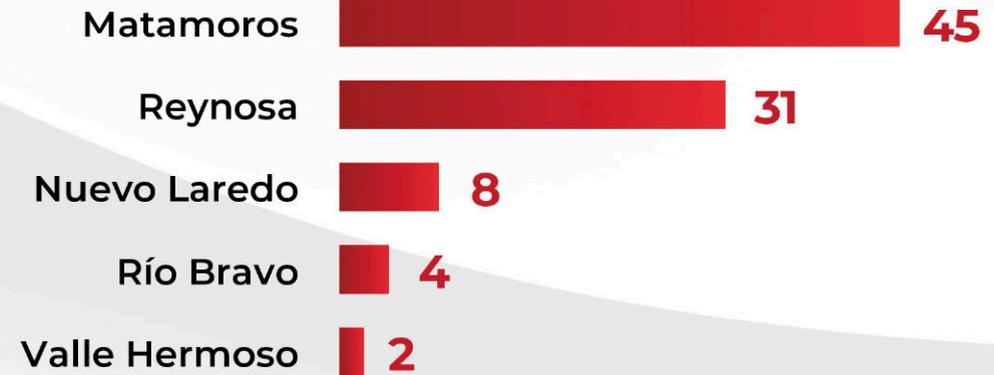
Company-sector relationship records

When data are displayed by sector, a single company may be counted more than once if it operates in or serves multiple sectors.

19 Rio South Texas Region



90 North Tamaulipas





Electrical / Electronics

Eléctrico / Electrónico

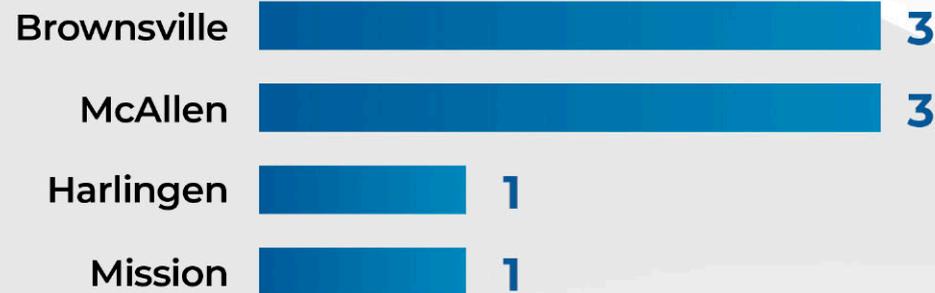
Rio South Texas Region and North Tamaulipas

104

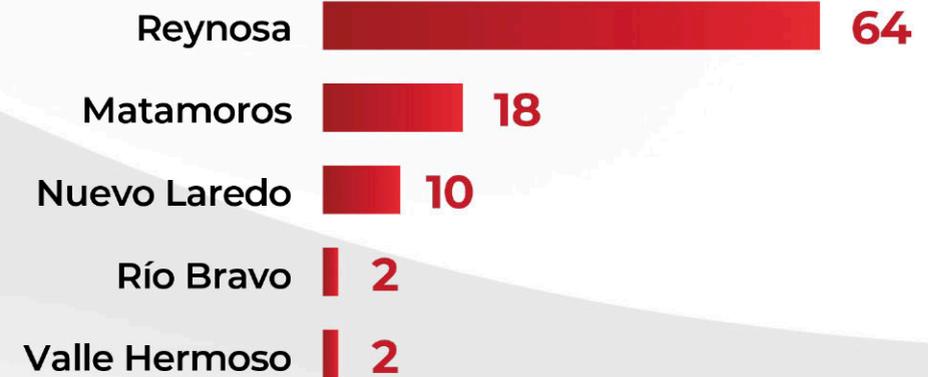
Company-sector relationship records

When data are displayed by sector, a single company may be counted more than once if it operates in or serves multiple sectors.

8 Rio South Texas Region



96 North Tamaulipas





Plastics/ Injection molding / Molds

Plásticos / Inyección / Moldes

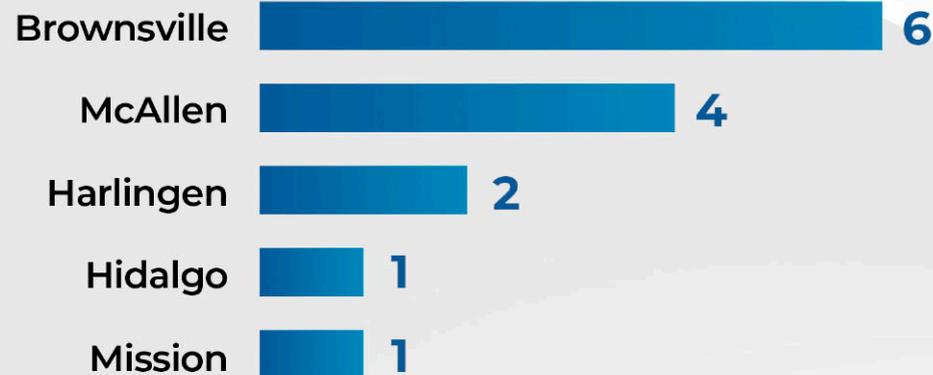
Rio South Texas Region and North Tamaulipas

75

Company-sector relationship records

When data are displayed by sector, a single company may be counted more than once if it operates in or serves multiple sectors.

14 Rio South Texas Region



61 North Tamaulipas





Paper / Packaging / Cardboard

Papel / Empaque / Cartón

Rio South Texas Region and North Tamaulipas

27

Company-sector relationship records

When data are displayed by sector, a single company may be counted more than once if it operates in or serves multiple sectors.

1 Rio South Texas Region

McAllen **1**

26 North Tamaulipas

Reynosa **18**

Matamoros **3**

Nuevo Laredo **2**

Río Bravo **2**

Valle Hermoso **1**

Source: Data System Rio South Texas Region, Costep 2025



Textiles / Clothing / Footwear

Textil / Confección / Calzado

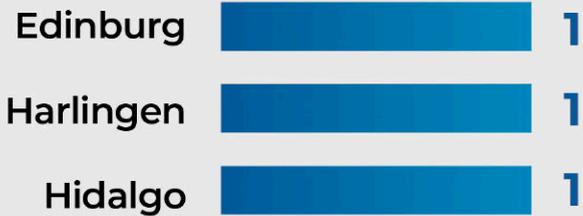
Rio South Texas Region and North Tamaulipas

18

Company-sector relationship records

When data are displayed by sector, a single company may be counted more than once if it operates in or serves multiple sectors.

3 Rio South Texas Region



15 North Tamaulipas



Rio South Texas Region and North Tamaulipas



Home appliances / White goods

Electrodomésticos / Línea blanca

13

Company-sector
relationship records

When data are displayed by sector, a single company may be counted more than once if it operates in or serves multiple sectors.

12

North
Tamaulipas

1

Rio South
Texas Region

Reynosa **9**

Nuevo Laredo **2**

Pharr **1**

Río Bravo **1**



Wood / Furniture

Madera / Muebles

6

Company-sector
relationship records

When data are displayed by sector, a single company may be counted more than once if it operates in or serves multiple sectors.

4

North
Tamaulipas

2

Rio South
Texas Region

Matamoros **3**

McAllen **1** **3**

Pharr **1**

Reynosa **1**

Rio South Texas Region and North Tamaulipas



Medical devices

Dispositivos médicos



When data are displayed by sector, a single company may be counted more than once if it operates in or serves multiple sectors.



Glass / Ceramics

Vidrio / Cerámica



When data are displayed by sector, a single company may be counted more than once if it operates in or serves multiple sectors.



Rio South Texas Region and North Tamaulipas



Mining / Metallurgy

Minería / Metalurgia

4

Company-sector
relationship records

When data are displayed by sector, a single company may be counted more than once if it operates in or serves multiple sectors.

3 North
Tamaulipas

1 Rio South
Texas Region

Nuevo Laredo 2

Mission 1

Reynosa 1



Semiconductors

Semiconductores

3

Company-sector
relationship records

When data are displayed by sector, a single company may be counted more than once if it operates in or serves multiple sectors.

3 North
Tamaulipas

0 Rio South
Texas Region

Reynosa 2

Matamoros 1

Rio South Texas Region and North Tamaulipas



Chemical / Petrochemical

Química / Petroquímica



When data are displayed by sector, a single company may be counted more than once if it operates in or serves multiple sectors.



Matamoros  **1**

Reynosa  **1**



Environmental solutions / Sustainability

Soluciones ambientales / Sustentabilidad



When data are displayed by sector, a single company may be counted more than once if it operates in or serves multiple sectors.



Reynosa  **2**

Rio South Texas Region and North Tamaulipas



Pharmaceutical / Cosmetic

Farmacéutico / Cosmético

2

Company-sector
relationship records

When data are displayed by sector, a single company may be counted more than once if it operates in or serves multiple sectors.

2

North
Tamaulipas

0

Rio South
Texas Region

Reynosa



2



Energy / Oil & Gas

Energía convencional

1

Company-sector
relationship records

When data are displayed by sector, a single company may be counted more than once if it operates in or serves multiple sectors.

1

North
Tamaulipas

0

Rio South
Texas Region

Reynosa



1

Rio South Texas Region and North Tamaulipas



Renewable energy (solar, wind, etc)

Energía renovable



When data are displayed by sector, a single company may be counted more than once if it operates in or serves multiple sectors.



Water treatment / Waste

Tratamiento de agua / Residuos



When data are displayed by sector, a single company may be counted more than once if it operates in or serves multiple sectors.



MANUFACTURING COMPANIES BY PRODUCTIVE SECTOR

IN RIO SOUTH TEXAS REGION AND NORTH TAMAULIPAS

Empresas manufactureras por sector productivo en
Rio South Texas Region y el norte de Tamaulipas

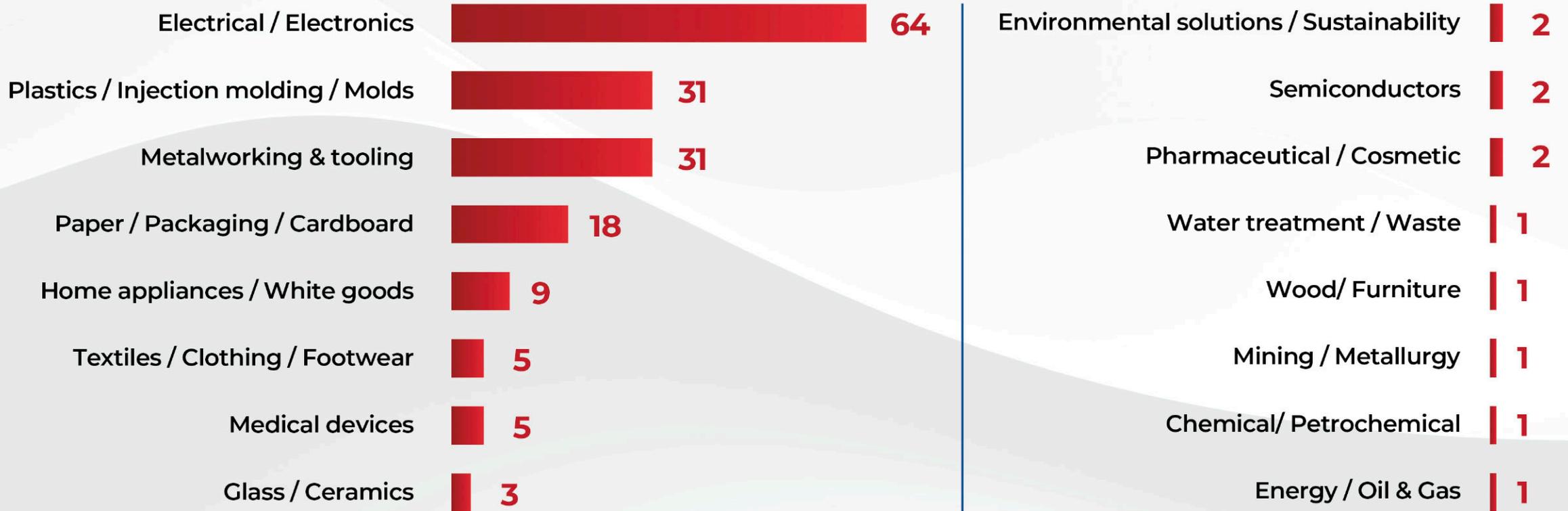


Reynosa, Tamaulipas

177

Company-sector
relationship records

Due to the diversity of their productive activities, some companies participate in more than one sector; therefore, the total represents



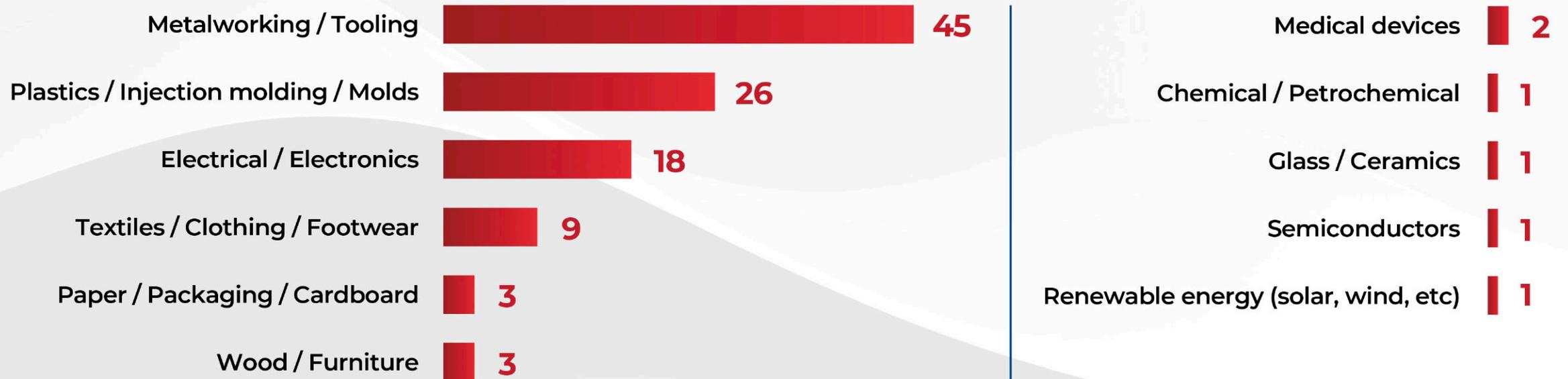
Source: Data System Rio South Texas Region, Costep 2025

Matamoros, Tamaulipas

110

Company-sector
relationship records

Due to the diversity of their productive activities, some companies participate in more than one sector; therefore, the total represents



Source: Data System Rio South Texas Region, Costep 2025

Nuevo Laredo, Tamaulipas

30

Company-sector
relationship records

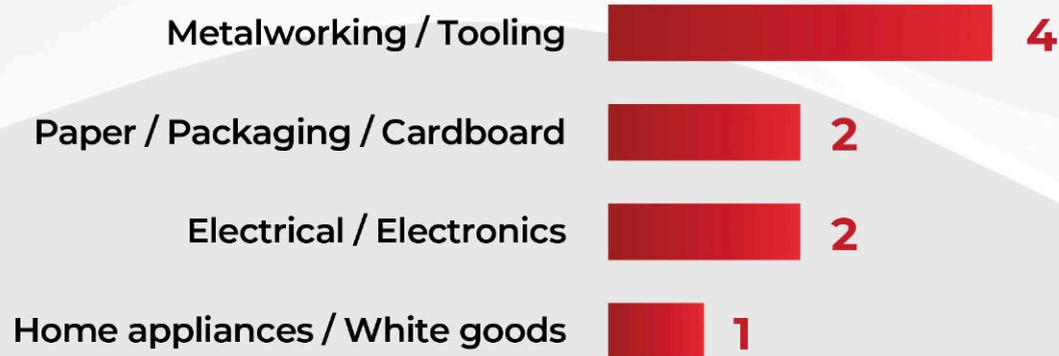
Due to the diversity of their productive activities, some companies participate in more than one sector; therefore, the total represents



Río Bravo, Tamaulipas

9 | Company-sector relationship records

Due to the diversity of their productive activities, some companies participate in more than one sector; therefore, the total represents



Valle Hermoso, Tamaulipas

7 | Company-sector relationship records

Due to the diversity of their productive activities, some companies participate in more than one sector; therefore, the total represents



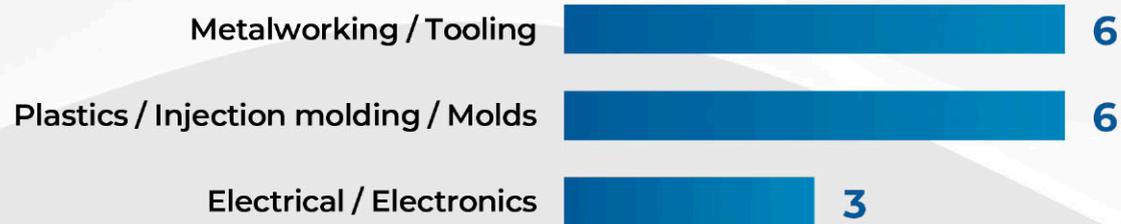
Source: Data System Rio South Texas Region, Costep 2025

Brownsville, Texas

15

Company-sector
relationship records

Due to the diversity of their productive activities, some companies participate in more than one sector; therefore, the total represents

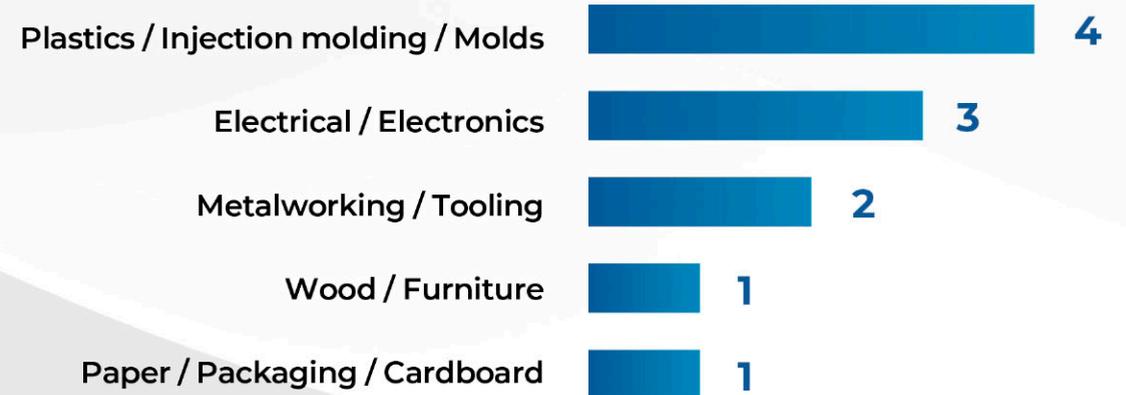


McAllen, Texas

11

Company-sector
relationship records

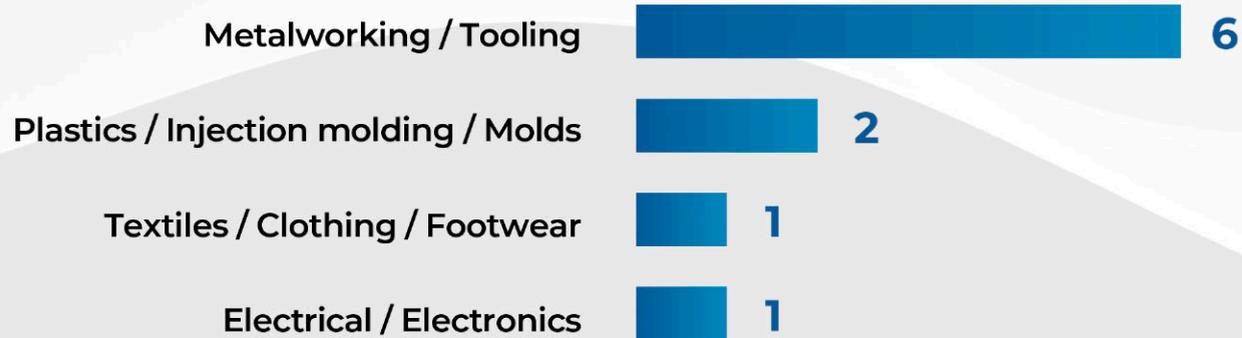
Due to the diversity of their productive activities, some companies participate in more than one sector; therefore, the total represents



Harlingen, Texas

10 | Company-sector relationship records

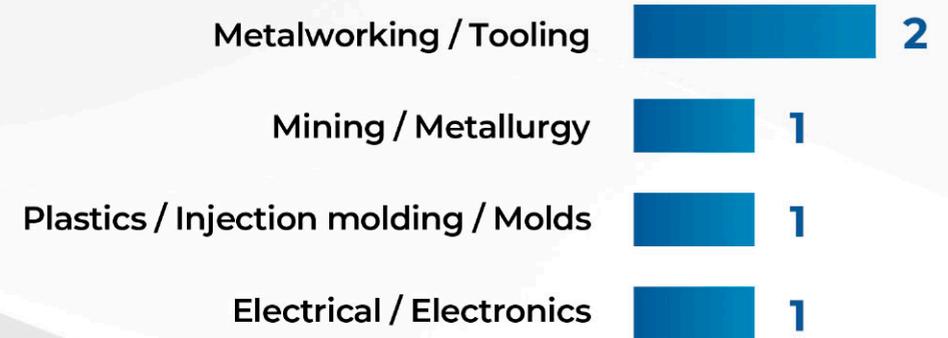
Due to the diversity of their productive activities, some companies participate in more than one sector; therefore, the total represents



Mission, Texas

5 | Company-sector relationship records

Due to the diversity of their productive activities, some companies participate in more than one sector; therefore, the total represents



Source: Data System Rio South Texas Region, Costep 2025

Pharr, Texas

4 | Company-sector relationship records

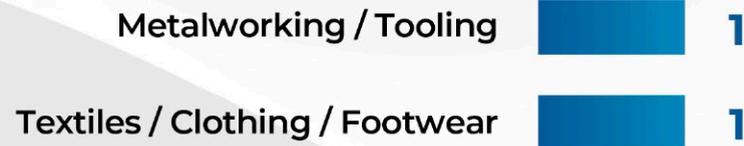
Due to the diversity of their productive activities, some companies participate in more than one sector; therefore, the total represents



Edinburg, Texas

2 | Company-sector relationship records

Due to the diversity of their productive activities, some companies participate in more than one sector; therefore, the total represents



Hidalgo, Texas

2 | Company-sector relationship records

Due to the diversity of their productive activities, some companies participate in more than one sector; therefore, the total represents



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in Rio South Texas Region

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The Most Convenient Place to Invest in America

Expand your operations to Rio South Texas Region.

Situated within the U.S. yet directly connected to Mexico's industrial corridor, this region offers the best of both worlds: the strength, stability, and legal certainty of operating in the United States, combined with proximity to Mexico's manufacturing powerhouse and skilled labor base.

- ✓ + 140 Industrial Parks
- ✓ + 400 Manufacturing Companies Established
- ✓ Strategic sectors: Automotive, Aerospace, Electric-Electronic, Medical, Energy, Logistics
- ✓ World-class connectivity:
 - 9 International Airports
 - 3 Maritime Ports
 - 18 International Bridges
 - 1 Spaceport

Invest in Rio South Texas Region and let COSTEP guide you to expand with confidence.

Laredo Region

WEBB

ZAPATA

JIM HOGG

STARR

HIDALGO

WILLACY

CAMERON

Rio Grande Valley Region



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One Region
Two Countries
One Future